



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5374-3

Job Sheet 172608



Part No: D5374-3

Job Qty: 16 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/20/18

Job Tracking No:

Due Date: 3/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 15-12-10 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea	3/8/18	3/8/18	0.00	0.00	Start Up Machining-4		JB-18-03-11
100	Hardinge	16 pcs	3/9/18	3/9/18	0.00	3.20	Hardinge		JB-18-03-11
120	QC	16 pcs	3/9/18	3/9/18	0.00	0.00	QC8		18/03/13
130	Packaging	16 pcs	3/9/18	3/9/18	0.00	0.00	Packaging3-2	5/159	MAR 13 2018
140	QC21-SA	16 Ea	3/9/18	3/9/18	0.00	0.00	QC21		MAR 13 2018

Part Op 100 - 1-TURN AS PER FOLIO FB445 & DWG D5374
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.500	303 Round Bar 0.500"	2.9280 ft (.183 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.500	3	64	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.500Inches	+ 0.006 - 0.001	0.506 0.499	Diameter
2	Bushing	0.313Inches	+ 0.000 - 0.003	0.313 0.310	Diameter
3	Bushing	30.000Degrees	± 0.500	30.500 29.500	Angle
4	Bushing	0.035Inches	+ 0.030 - 0.010	0.065 0.025	
5	Bushing	2.050Inches	+ 0.000 - 0.005	2.050 2.045	
6	Bushing	0.020Inches	± 0.030	0.050 (0.010)	Radius
7	Bushing	0.050Inches	+ 0.000 - 0.005	0.050 0.045	
8	Bushing	0.196Inches	± 0.005	0.201 0.191	Diameter
9	Bushing	0.226Inches	+ 0.010 - 1.000	0.236 (0.774)	
10	Bushing	90.000Degrees	± 0.500	90.500 89.500	Angle

Plex 2/20/18 3:46 PM Dart.Gagnon.Michelle



Container No: S049888



Part: D5374-3

Job No: 172608

Serial No/Batch: S049888

Revision:

Inspector:

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Date: 03/11/18

